

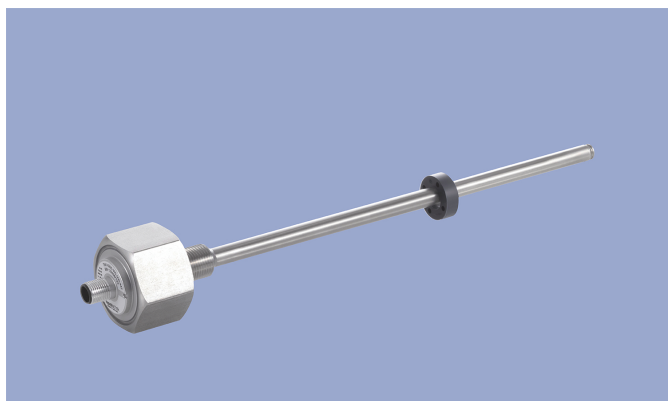
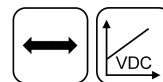
**NOVOSTRICTIVE  
Transducer  
Touchless**

**TM1**

Screw flange

Voltage

**Mobile Applications**



**Special Features**

- For integration in pneumatic and hydraulic cylinders
- Touchless magnetostrictive measurement technology
- Operating pressure up to 350 bar, peaks up to 450 bar
- Ring-shaped position marker does not contact sensor
- Unlimited mechanical life
- No velocity limit for position marker
- Absolute output
- Outstanding accuracy performance up to 0.04 %
- Wide range of supply voltage
- Optimized for use in mobile applications with highest EMC requirements such as ISO pulses and high interferences to ISO 11452, exceeds E1 requirements
- Other configurations see separate data sheets

**Applications**

Hydraulic or pneumatic cylinders in

- Agricultural and forestry machinery
- Construction machines
- Vehicles with loading and unloading devices
- Vehicles with extension arms

The absolute position transducer can be used directly in-cylinder and thus enables a compact and cost-effective position measurement. The sensor consists of a stainless steel flange welded to a pressure tight rod and can therefore be used in harsh environments.

The magnetostrictive measuring technology offers excellent accuracy for measuring lengths up to 2000 mm.

The passive ring-shaped position marker allows a mechanically decoupled measurement.

**Description**

|                       |   |
|-----------------------|---|
| Material              | Flange: stainless steel 1.4307 / AISI 304L<br>Flange cover: AlSiMgBi<br>Rod: stainless steel 1.4571 / AISI 316Ti<br>Sealing: O-ring NBR 90 SH A |
| Mounting              | Screwed into cylinder via bushing M18x1.5 for screw plug hole per ISO 6149  |
| Electrical connection | Connector M12x1, A-coded / Cable 3x 0.5 mm <sup>2</sup> (AWG 20), PUR, unshielded   |

**Mechanical Data**

|            |                       |
|------------|-----------------------|
| Dimensions | See dimension drawing |
|------------|-----------------------|

## Ordering Specifications

### Ordering Specifications

Preferred types printed in bold

Supply voltage  $U_b$

8:  $U_b = 12/24$  VDC, 24VDC

Output signal

1: 0.1 ... 10 VDC

4: 0.5 ... 4.5 VDC

5: 0.25 ... 4.75 VDC

Output characteristic

1: Rising output characteristic, seen from flange

2: Falling output characteristic, seen from flange

Electrical connection

104: Connector M12x1, 4-pin

251: Cable, 3-pole, unshielded, 1 m

253: Cable, 3-pole, unshielded, 3 m

255: Cable, 3-pole, unshielded, 5 m

**T M 1** - **0 5 0 0** - **3 0 6** - **8 5 1** - **1 0 4**

Series

Mechanical version

306: Screw flange M18x1.5

308: Screw flange M18x1.5 with internal thread M4x6 at rod end, additional length 7.5 mm

Electrical measuring range

Standard lengths 0050 up to 2000 mm in 25 mm-steps

Other lengths on request

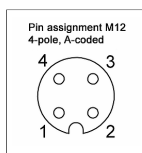


## Technical Data

| Type   | TM1-____-306-84 -<br>TM1-____-306-85 -  | TM1-____-306-81 -      |
|--|---|------------------------|
| Output signal  | 0.25 ... 4.75 V<br>0.5 ... 4.5 V  | 0.1 ... 10 V           |
| Load   | ≥ 10 kΩ   |                        |
| Sampling rate / Update rate  | 0.5 kHz   |                        |
| Measuring range  | 0 ... 50 mm up to 0 ... 2000 mm   |                        |
| Linearity  | ≤ ±0.04 %FS (min. 300 μm)   |                        |
| Tolerance of electr. zero point  | ±1 mm   |                        |
| Resolution   | ≤ 0.1 mm  |                        |
| Repeatability  | ≤ ±0.1 mm   |                        |
| Hysteresis   | ≤ ±0.1 mm   |                        |
| Temperature error  | typ. 50 ppm/K (min. 0.01 mm/K)  |                        |
| Supply voltage Ub  | 12/24 VDC (8 ... 32 VDC)  | 24 VDC (16 ... 34 VDC) |
| Supply voltage ripple  | ≤ 10% Ub  |                        |
| Power drain w/o load   | < 1 W   |                        |
| Overvoltage protection   | 36 VDC (permanent)  |                        |
| Polarity protection  | yes (-36 VDC)   |                        |
| Short circuit protection   | yes (output vs GND and supply voltage up to 36 VDC)                                       |                        |
| Insulation resistance (500 VDC)  | ≥ 10 MΩ   |                        |
| <b>Environmental Data</b>  |   |                        |
| Max. operational speed   | Mechanically unlimited  |                        |
| Vibration IEC 60068-2-6  | 20 g, 10 ... 2000 Hz, Amax = 0.75 mm  |                        |
| Shock IEC 60068-2-27   | 100 g, 11 ms (single hit)   |                        |
| Protection class DIN EN 60529  | IP67  |                        |
| Operating temperature  | -40 ... +105°C  |                        |
| Operating humidity   | 0 ... 95 % R.H. (no condensation)   |                        |
| Working pressure   | ≤ 350 bar   |                        |
| Pressure peaks   | ≤ 450 bar   |                        |
| Burst pressure   | > 700 bar   |                        |
| Life   | Mechanically unlimited  |                        |
| Functional safety  | If you need assistance in using our products in safety-related systems, please contact us |                        |
| MTTF (IEC 60050)   | 346 years   |                        |
| <b>EMC Compatibility</b>   |   |                        |
| ISO 10605 ESD (Handling/Component)   | 8 kV / 15 kV  |                        |
| ISO 11452-2 Radiated HF-fields   | 100 V/m   |                        |
| ISO 11452-5 Radiated HF-Fields, stripline  | 200 V/m   |                        |
| CISPR 25 Radiated emission   | Level 4   |                        |
| ISO 7637-2 Pulses on supply lines  | (1, 2a, 2b, 3a, 3b) Level 4   |                        |
| ISO 16750 Pulses on supply lines   | (4, 5) Level 4  |                        |
| ISO 7637-2 Transient Emissions   | Level 3   |                        |
| ISO 7637-3 Pulses on output lines  | Level 4   |                        |
| EN 13309 Construction machinery  |   |                        |
| ISO 14982 Agricult./forestry machines  |   |                        |
| The EMC measurements are conducted in a reference cylinder. The EMC properties can deviate when using different cylinders. |   |                        |

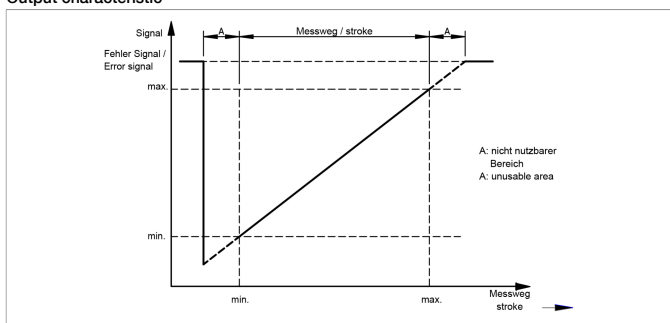
### Connection Assignment

| Signal            | Connector<br>code 1_ _ | Cable<br>code 2_ _ |
|-------------------|------------------------|--------------------|
| Supply voltage Ub | Pin 1                  | BN                 |
| GND               | Pin 3                  | WH                 |
| Signal output     | Pin 2                  | GN                 |
| Do not connect    | Pin 4                  | -                  |

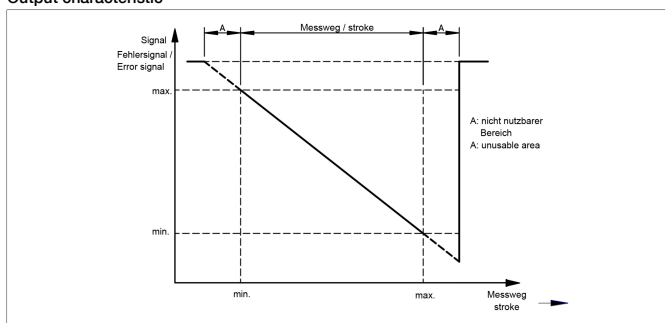


**Technical Data  
Output  
Characteristics**

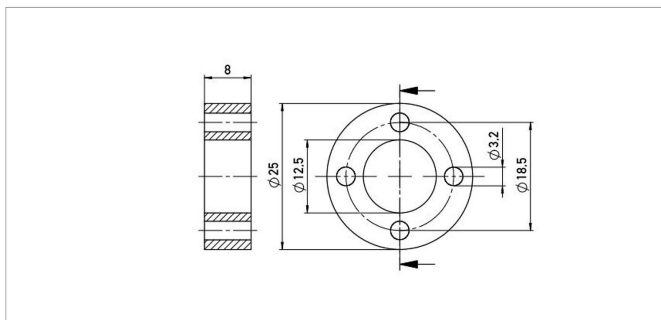
Output characteristic



Output characteristic



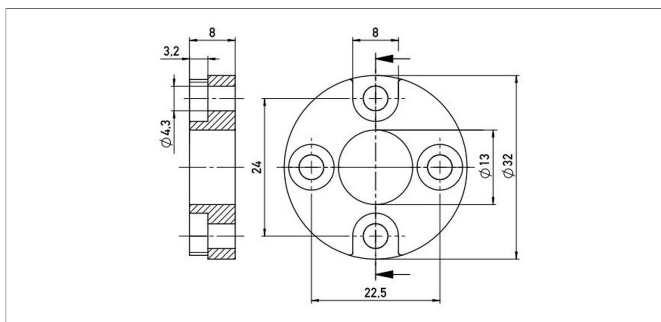
## Position Markers



### Z-TH1-P18

Ring position marker for fixation with screws M3  
Material PA6-GF  
Weight approx. 12 g  
Operating temp. -40 ... +100°C  
Surface pressure max. 40 N/mm<sup>2</sup>  
Fastening torque max. 100 Ncm  
of mounting

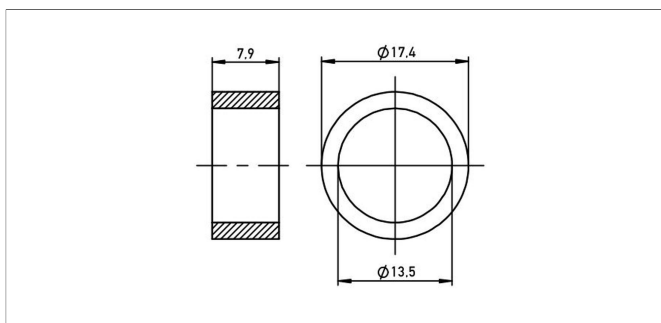
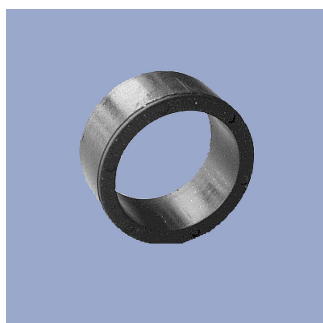
| P/N       | Pack. unit [pcs] |
|-----------|------------------|
| 400005697 | 1                |



### Z-TH1-P19

Ring position marker for fixation with screws M4  
Material PA6-GF  
Weight approx. 14 g  
Operating temp. -40 ... +100°C  
Surface pressure max. 40 N/mm<sup>2</sup>  
Fastening torque max. 100 Ncm  
of mounting

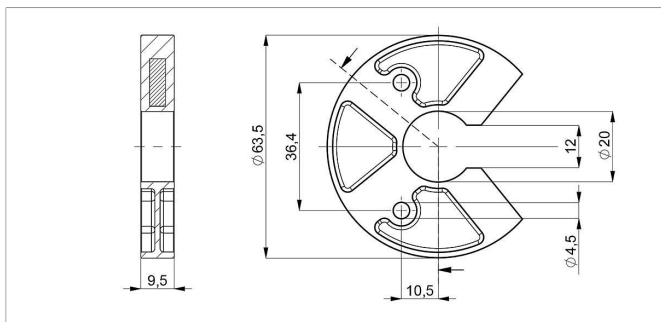
| P/N       | Pack. unit [pcs] |
|-----------|------------------|
| 400005698 | 1                |



### Z-TIM-P20

Ring position marker for mounting via lock washer and retaining ring  
Material PA-Neonbond Compound  
Weight approx. 5 g  
Operating temp. -40 ... +100°C  
Surface pressure max. 10 N/mm<sup>2</sup>

| P/N       | Pack. unit [pcs] |
|-----------|------------------|
| 400005699 | 1                |



### Z-TH1-P25

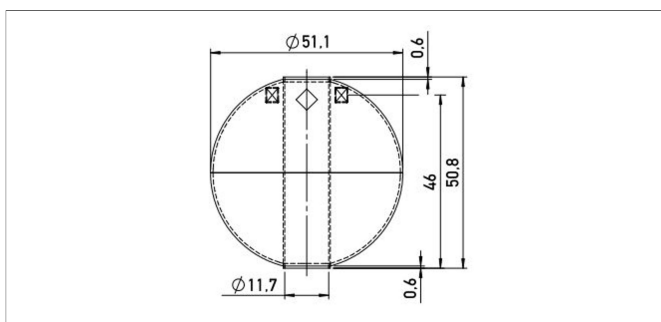
U-shaped position marker for fixation with M4 screws

Caution: for dimension of electrical zero point please follow the user manual!

Material PA6-GF  
Operating temp. -40 ... +105°C  
Surface pressure max. 40 N/mm<sup>2</sup>  
Fastening torque max. 100 Ncm  
of mounting

| P/N       | Pack. unit [pcs] |
|-----------|------------------|
| 400105076 | 1                |

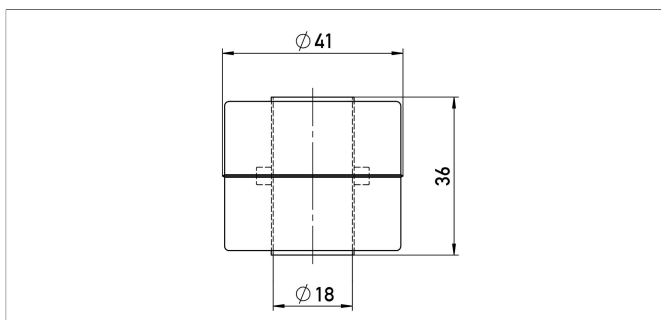
## Position Markers



### Z-TH1-P22

Ball-type floating position marker  
Material Stainless steel 1.4571  
Weight approx. 42 g  
Operating temp. -40 ... +100°C  
Compression strength  $\leq 60$  bar  
Density 720 kg/m<sup>3</sup>  
Immersion depth in water 36.7 mm

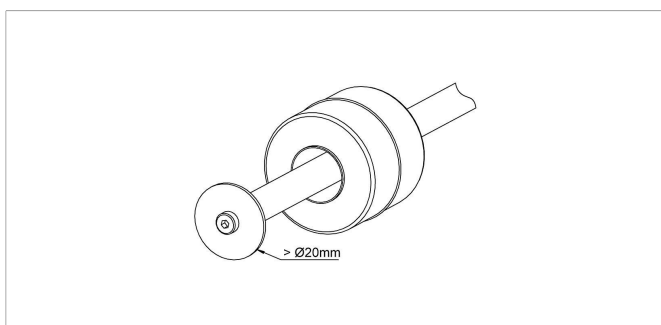
| P/N       | Pack. unit [pcs] |
|-----------|------------------|
| 400056045 | 1                |



### Z-TH1-P21

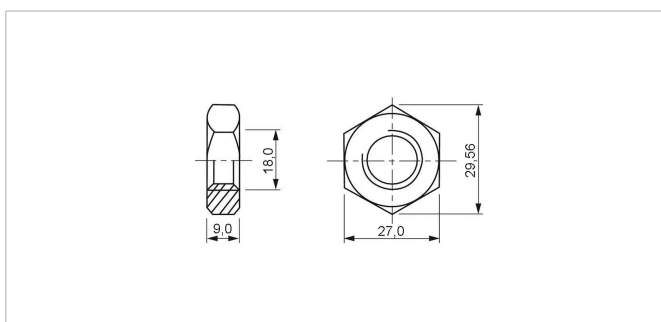
Cylinder floating position marker  
Material Stainless steel 1.4404  
Weight approx. 20 g  
Operating temp. -40 ... +100°C  
Compression strength  $\leq 8$  bar  
Density 740 kg/m<sup>3</sup>  
Immersion depth in water approx. 26.6 mm

| P/N       | Pack. unit [pcs] |
|-----------|------------------|
| 400056044 | 1                |



When using floating position markers, we recommend to secure the marker against loss with a washer at the rod end.

For this purpose, a sensor version with inner thread at the rod end is required (s. ordering code).

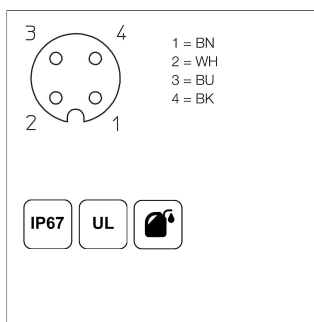
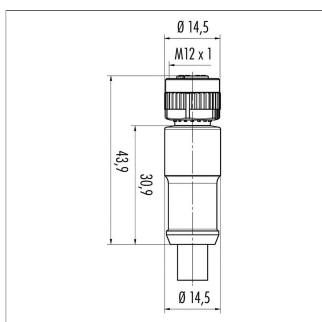


### Z-TH1-M01

Lock nut ISO 8675, M18x1.5-A2

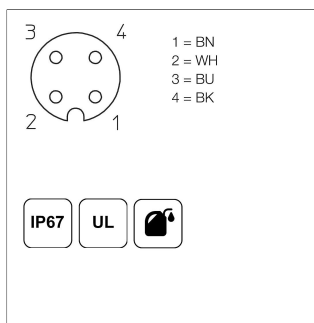
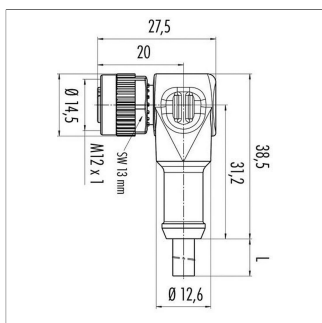
| P/N       | Pack. unit [pcs] |
|-----------|------------------|
| 400056090 | 1                |

## Connector System M12



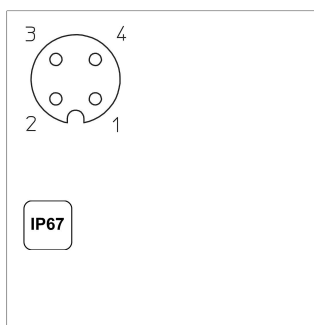
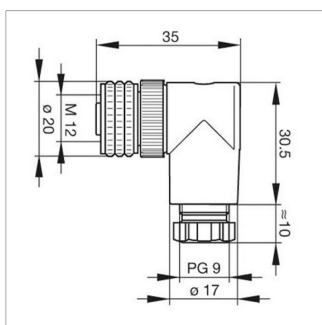
**EEM-33-35/36/37**  
M12x1 Mating female connector, 4-pin, straight, A-coded, with molded cable, not shielded, IP67, open ended  
Plug housing PA  
Cable sheath PUR,  $\varnothing$  = max. 6 mm, -40 ... +85°C (fixed)  
Lead wires PP, 0.34 mm<sup>2</sup>

| P/N       | Type      | Length |
|-----------|-----------|--------|
| 400056135 | EEM-33-35 | 2 m    |
| 400056136 | EEM-33-36 | 5 m    |
| 400056137 | EEM-33-37 | 10 m   |



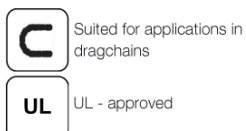
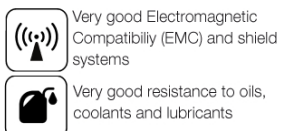
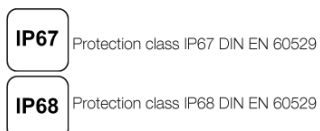
**EEM-33-38/39/40**  
M12x1 Mating female connector, 4-pin, angled, A-coded, with molded cable, not shielded, IP67, open ended  
Plug housing PA  
Cable sheath PUR,  $\varnothing$  = max. 6 mm, -40 ... +85°C (fixed)  
Lead wires PP, 0.34 mm<sup>2</sup>

| P/N       | Type      | Length |
|-----------|-----------|--------|
| 400056138 | EEM-33-38 | 2 m    |
| 400056139 | EEM-33-39 | 5 m    |
| 400056140 | EEM-33-40 | 10 m   |



**EEM-33-89**  
M12x1 Mating female connector, 4-pin, angled, A-coded, with coupling nut, screw termination, IP67, not shieldable  
Operating temp. -25 ... +90°C  
Plug housing PBT  
For wire gauge 6 ... 8 mm, max. 0.75 mm<sup>2</sup>

| P/N       | Type      |
|-----------|-----------|
| 400005634 | EEM-33-89 |





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